

ABSTRACT

The present invention is a process for producing an injection-molded
5 thermoplastic workpiece having a thermoset coating bonded thereto,
comprising the steps of introducing in three stages into a closed mold a
thermoplastic material, such as a polyolefin, heated to a temperature above
its melting point and molding said material to form a workpiece; cooling the
workpiece to a temperature less than its melt temperature introducing a
10 thermoset coating composition into the closed mold to cover at least a
portion of a surface of the workpiece. The mold is then opened and the
workpiece is removed after the coating composition has at least partially
cured. The invention is also directed to a molded article made by the
described process.

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